

# Double Walled Pipe



## Technical description:

**Description:** Part for double-walled suction inlet-line Ø800 mm  
Outer part for double-walled bend-pipe

Part for double-walled suction inlet-line Ø800 mm  
Liner for double-walled bend pipe

**Dimensions:** Inside Ø935 mm, thickness 15mm, R=1600 mm, 70° +80/80/320 mm

Inside Ø800x 35/40/45 mm wall-thickness, R=1600 mm, 70° +80/80 mm

**Flanges:** 1x Ø1130xØ965x37 mm, pitch Ø1070-28 holes Ø27 mm (fix welded)  
1x Ø1130xØ965x37 mm, pitch Ø1027-28 holes Ø27 mm (fix welded)  
Incl. O-ring groove acc. Detail with inside diameter 1000 mm  
1x Ø1210x968x30mm, undrilled, for bulkhead-passage (tack welded)

**Material:** Grade A (S235JRS2), material-no. 1.0441 with certificate EN 10204.3.1

Mohard (GX260CrMoNi20.2.1/ 0.9645) with hardness 58-63HRc

**Finish:** Outside blasted acc. SA 2 1/2 and painted with Hempel-specifications A2  
100Mu. Hempadur 15570-12340, 125 Mu. Hempadur 45143-12170 and  
50Mu. Hempthane Topcoat 52210-12170

Outside blasted acc. SA 2 1/2 and painted with 25 Mu. welding primer

# Double Walled Pipe



## Technical description:

**Description:** Part for double-walled suction inlet-line Ø800 mm  
Outer part for double-walled bend-pipe

Part for double-walled suction inlet-line Ø800 mm  
Liner for double-walled straight pipe  
Liner for double-walled bend-pipe

**Dimensions:** Inside Ø935 mm, thickness 15mm, R=1600 mm, 70° +80/80/320 mm

Inside Ø800x 35/40/45 mm wall-thickness, length 320 mm.  
Inside Ø800x 35//40/45 mm wall-thickness, R=1600mm, 20° + 80/80 mm

**Flanges:** 2x Ø1130xØ965x37 mm, pitch Ø1070-28 holes Ø27 mm (fix welded)  
1x Ø1210xØ968x30 mm, undrilled, for bulkhead-passage (tack welded)

**Material:** Grade A (S235JRS2), material-no. 1.0441 with certificate EN 10204.3.1

Mohard (GX260CrMoNi20.2.1/ 0.9645) with hardness 58-63HRc

**Finish:** Outside blasted acc. SA 2 1/2 and painted with Hempel-specifications A2  
100Mu. Hempadur 15570-12340, 125 Mu. Hempadur 45143-12170 and  
50Mu. Hempathane Topcoat 52210-12170

Outside blasted acc. SA 2 1/2 and painted with 25 Mu. welding primer

# Double Walled Pipe



## Technical description:

**Description:** Part for double-walled suction inlet-line Ø800 mm  
Outer part for double-walled straight pipe

Part for double-walled suction inlet-line Ø800 mm  
Liner for double-walled straight pipe (2x)

**Dimensions:** Inside Ø920x15 mm, wall-thickness , length 2500 mm

Inside Ø800x 35/40/45 mm wall-thickness, length 1250 mm

**Flanges:** 1x Ø1130xØ950x37 mm, pitch Ø1070-28 holes Ø27 mm (fix welded)  
1x Ø1130xØ950x37 mm, pitch Ø1027-28 holes Ø27 mm (fix welded)  
Incl. O-ring groove acc. Detail with inside diameter 1000 mm

**Material:** Grade A (S235JRS2), material-no. 1.0441 with certificate EN 10204.3.1

Mohard (GX260CrMoNi20.2.1/ 0.9645) with hardness 58-63HRc

**Finish:** Outside blasted acc. SA 2 1/2 and painted with Hempel-specifications A2  
100Mu. Hempadur 15570-12340, 125 Mu. Hempadur 45143-12170 and  
50Mu. Hempthane Topcoat 52210-12170

Outside blasted acc. SA 2 1/2 and painted with 25 Mu. welding primer